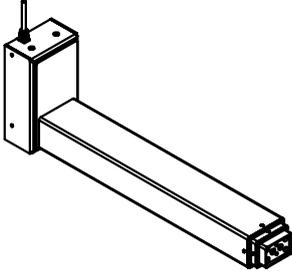
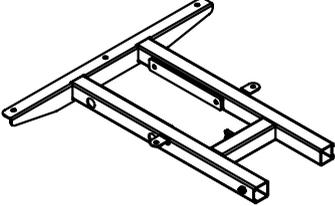
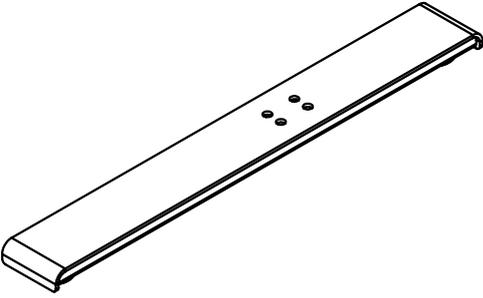
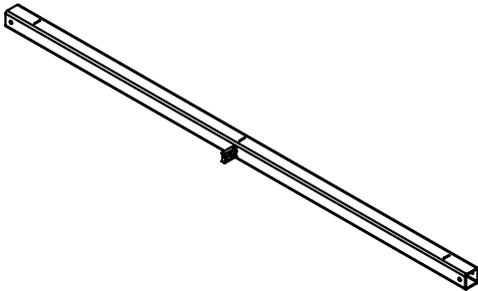
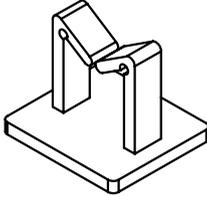
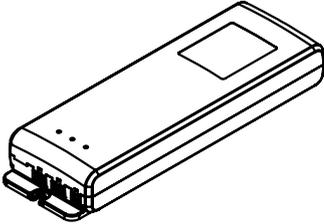
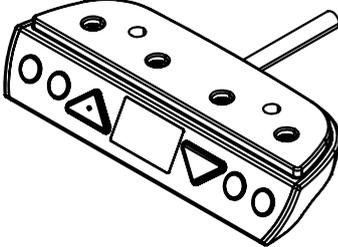
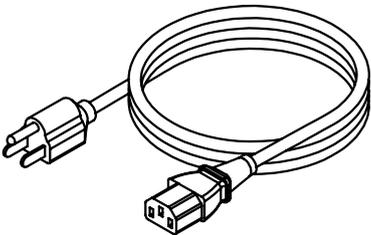


EDT02 2-leg Electric Height-adjustable Desking Frame Set
Installation Instruction

PARTS AND TOOLS

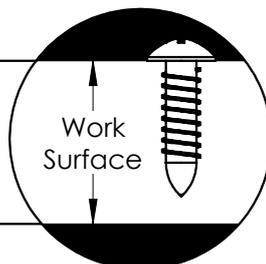
PLEASE REVIEW these instructions before beginning the assembly procedures. Check that all the parts shown below were provided with your order. Contact your supplier if any materials are missing. Do not discard the packaging until satisfied that the product operates to your satisfaction.

PARTS AND TOOLS PROVIDED

<p>Leg (2)</p> 	<p>Frame (2)</p> 	<p>Feet (2)</p> 
<p>Cross Channel (2)</p> 		<p>Cable Clip (4)</p> 
<p>Control Unit (1)</p> 	<p>Digital Keypad (1)</p> 	<p>Power Cable (1)</p> 
<p>Fasteners</p>  <p>M10x45 (8) M6x10 (16) \varnothing 5x18(12) \varnothing 4x23</p>		<p>Allen Keys (2)</p>  <p>4mm 5mm</p>

CAUTION: Hand-tighten screws only. Do not use power tools.

CAUTION: Always check that screws used to attach components to the work surface are not too long for the thickness of the surface.



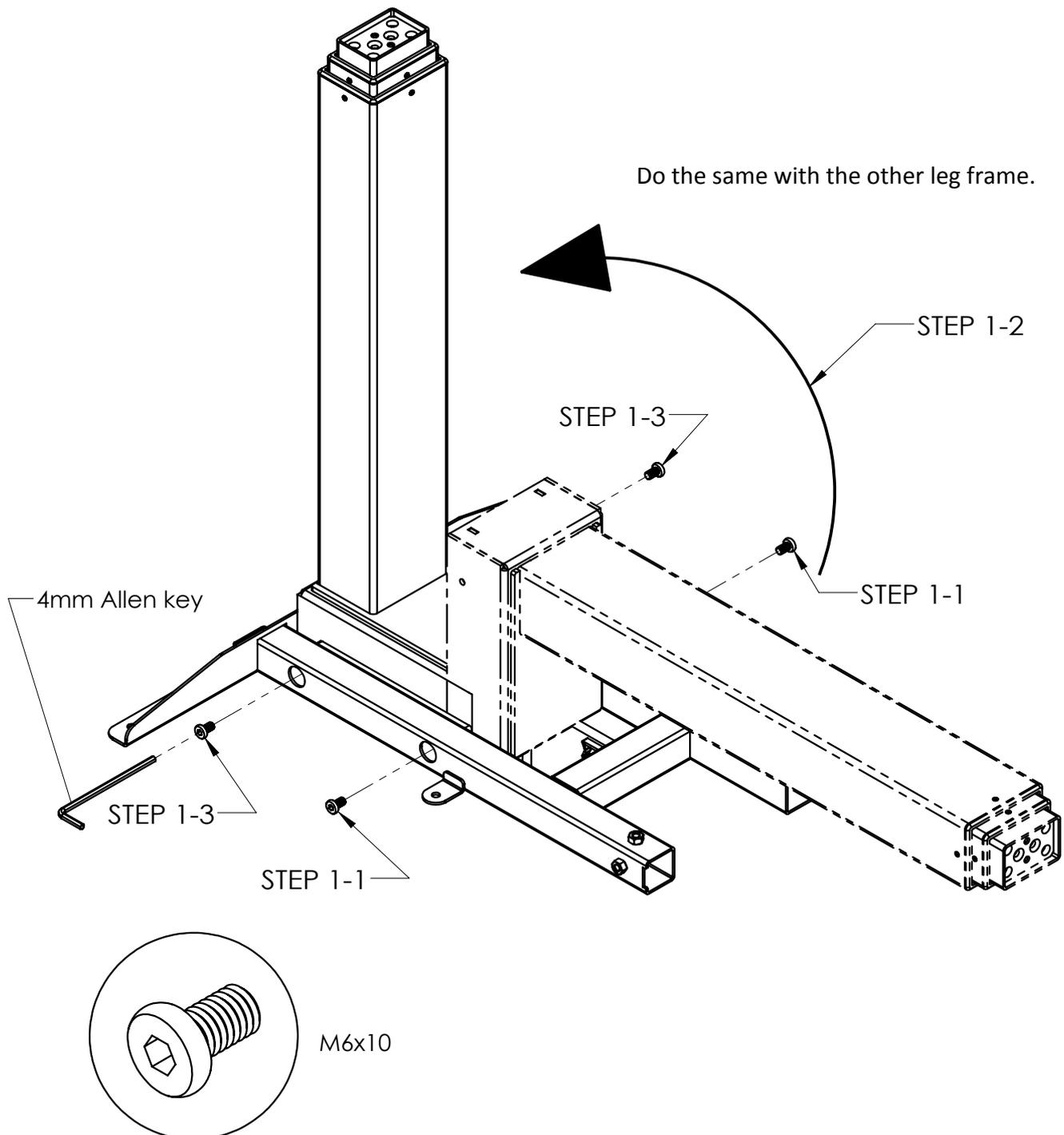
ADDITIONAL TOOLS REQUIRED

- Phillips screwdriver

ASSEMBLY

STEP 1

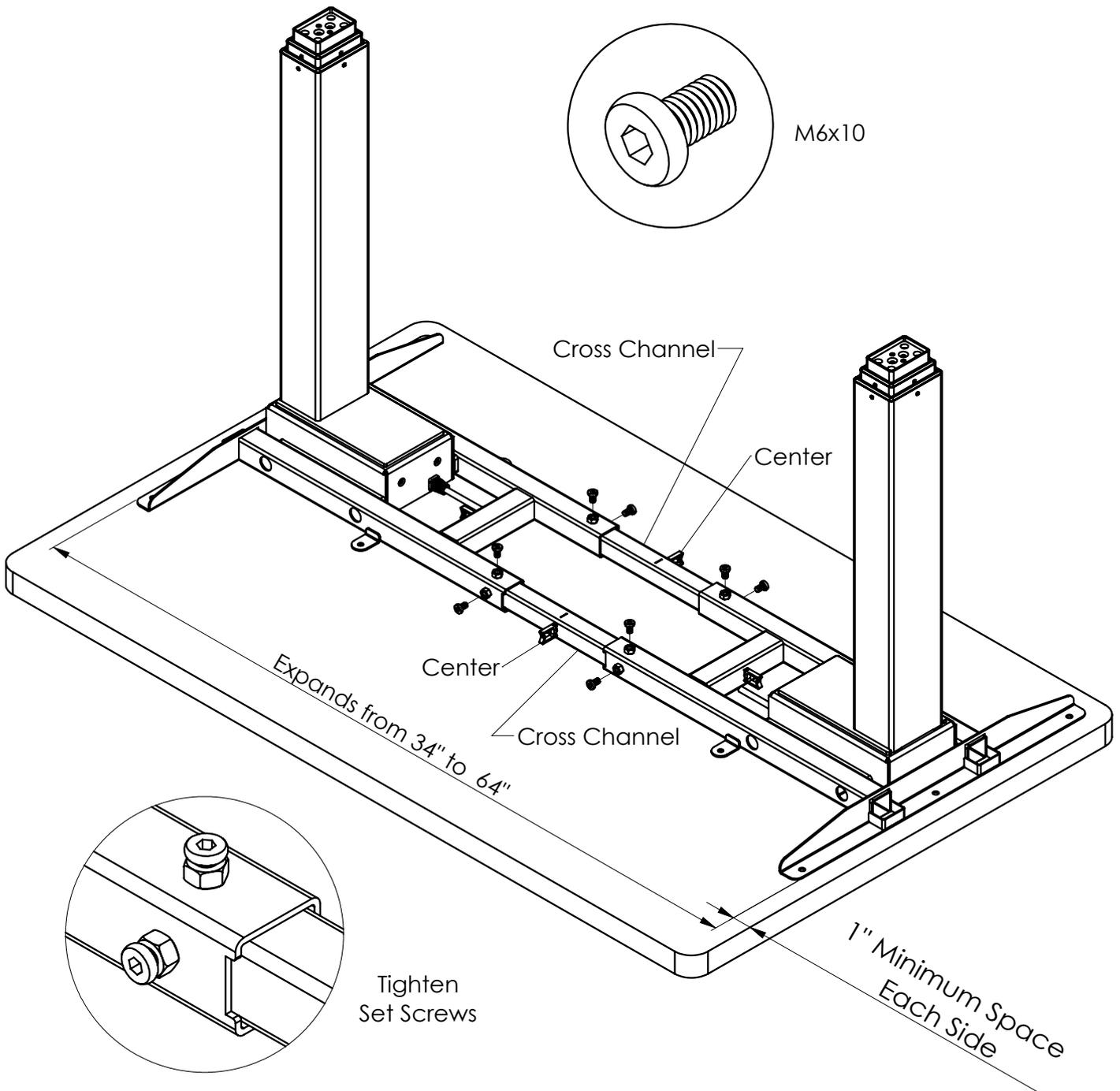
- 1-1. Use the 4mm Allen Key to fasten 2 pieces M6x10 screws to the posts.
 - 1-2. Turn the legs straight.
 - 1-3. Use the 4mm Allen Key to fasten 2 pieces M6x10 screws to the posts.
- Finally, use the 4mm Allen Key to secure all the screws again.



ASSEMBLY

STEP 2

- Place the cross channel into the hinged posts and extend the frame to the full width of the table, allowing a minimum space of 1" (25mm) on each side.
- The frame can be expanded from 34" (86cm) wide to 64" (163cm) wide. The inner channel includes guides to assist in setting the desired width.
- Center the frame on the worksurface and use the 4mm Allen key to fasten 8 pcs of the M6x10 screws into place.

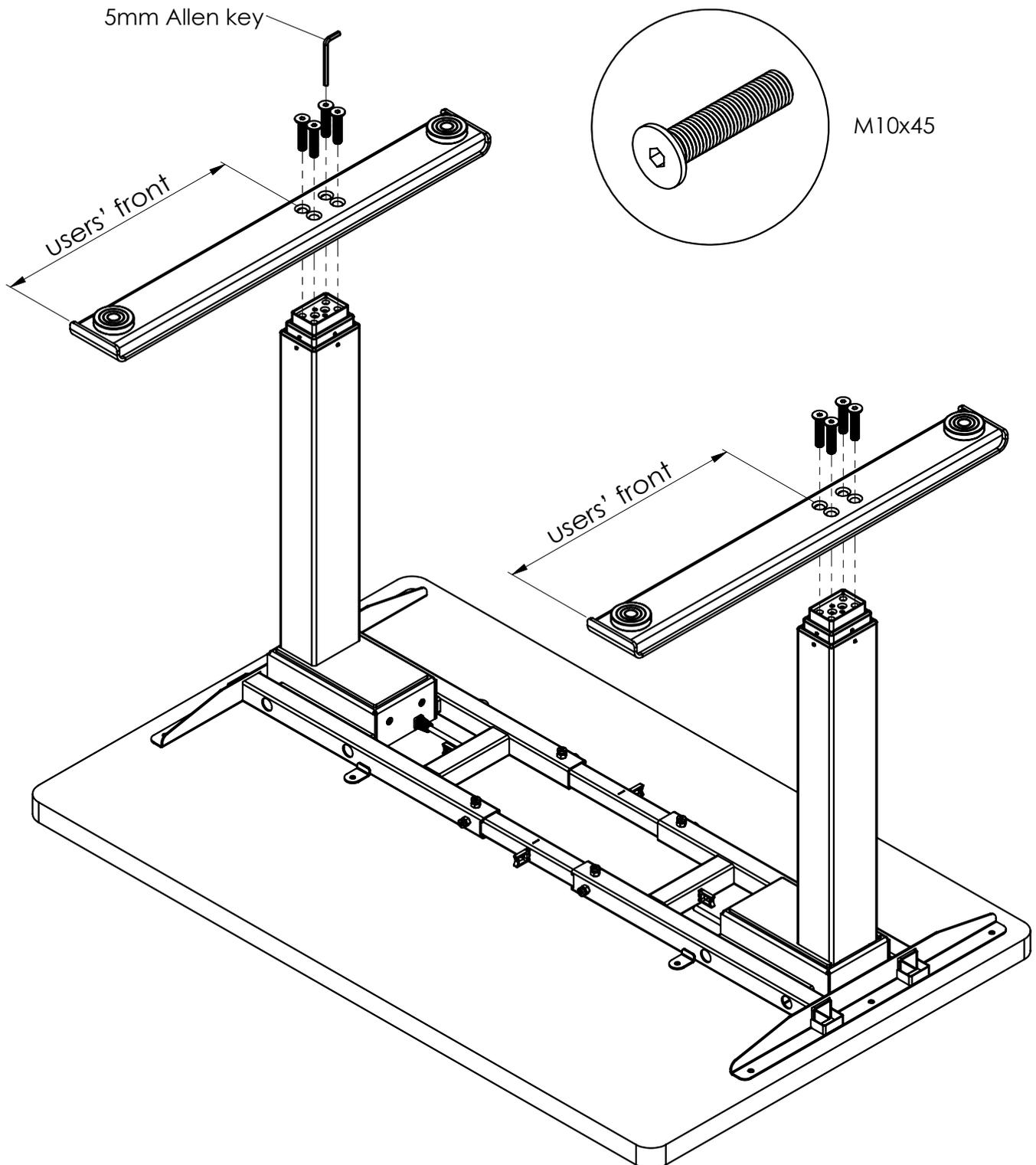
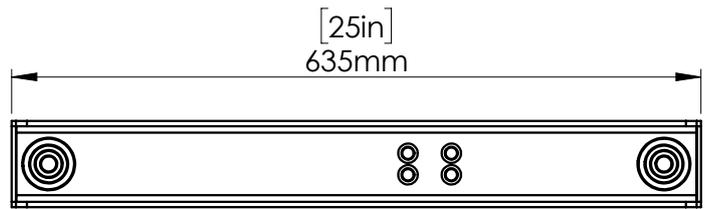


ASSEMBLY

STEP 3

Attach a foot to each of the legs.

- Use 4 pcs of M10x45 screws per foot.
- Tighten the screws with a 5mm Allen key.
- Install with facing both the longer sides of the feet left visible, after attaching each foot to the frame, towards the users' front (is strongly recommended).

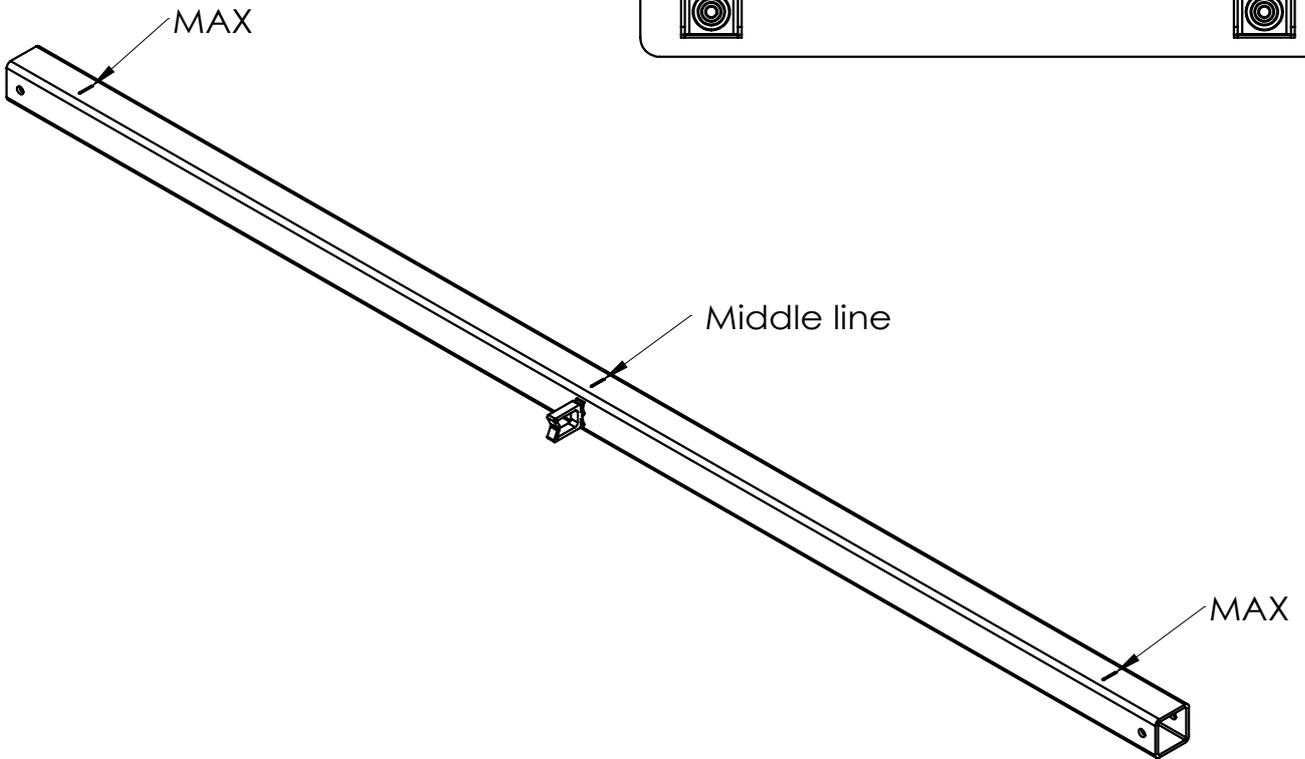
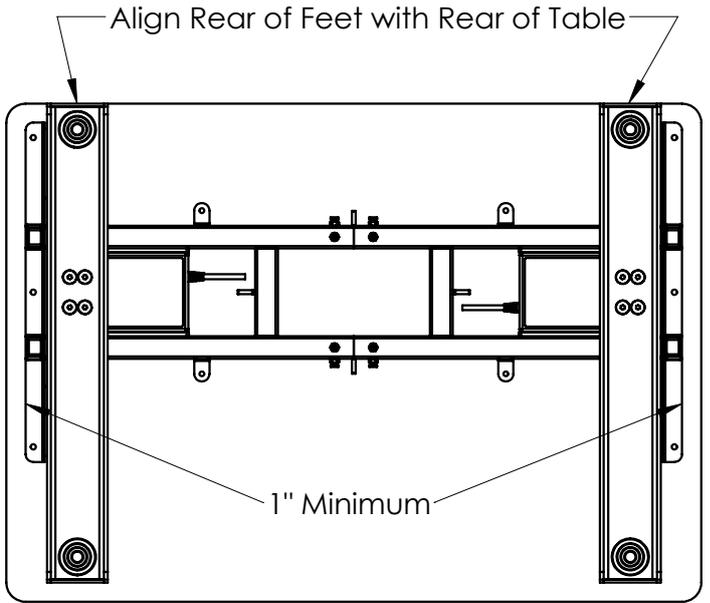


ASSEMBLY

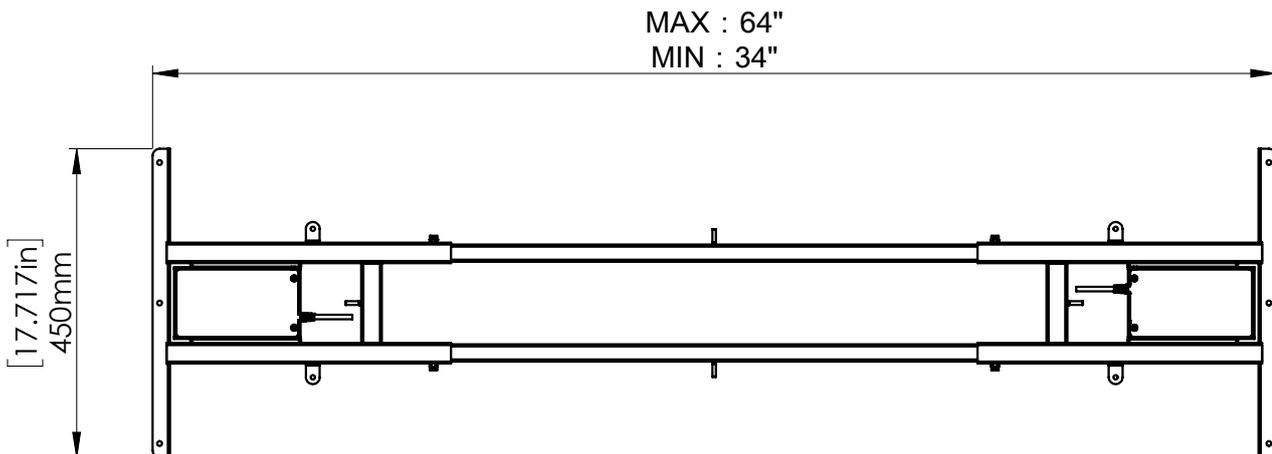
STEP 4

Adjust the position of the frame before screwing it to the work surface.

- Align the rear of the feet with the rear of the table when applicable.
- If the depth is 30" (76cm) or more, move the whole frame a bit forward as appropriate to meet the balance. It is NOT necessary to align the rear of the feet with the rear of the table under such circumstances.



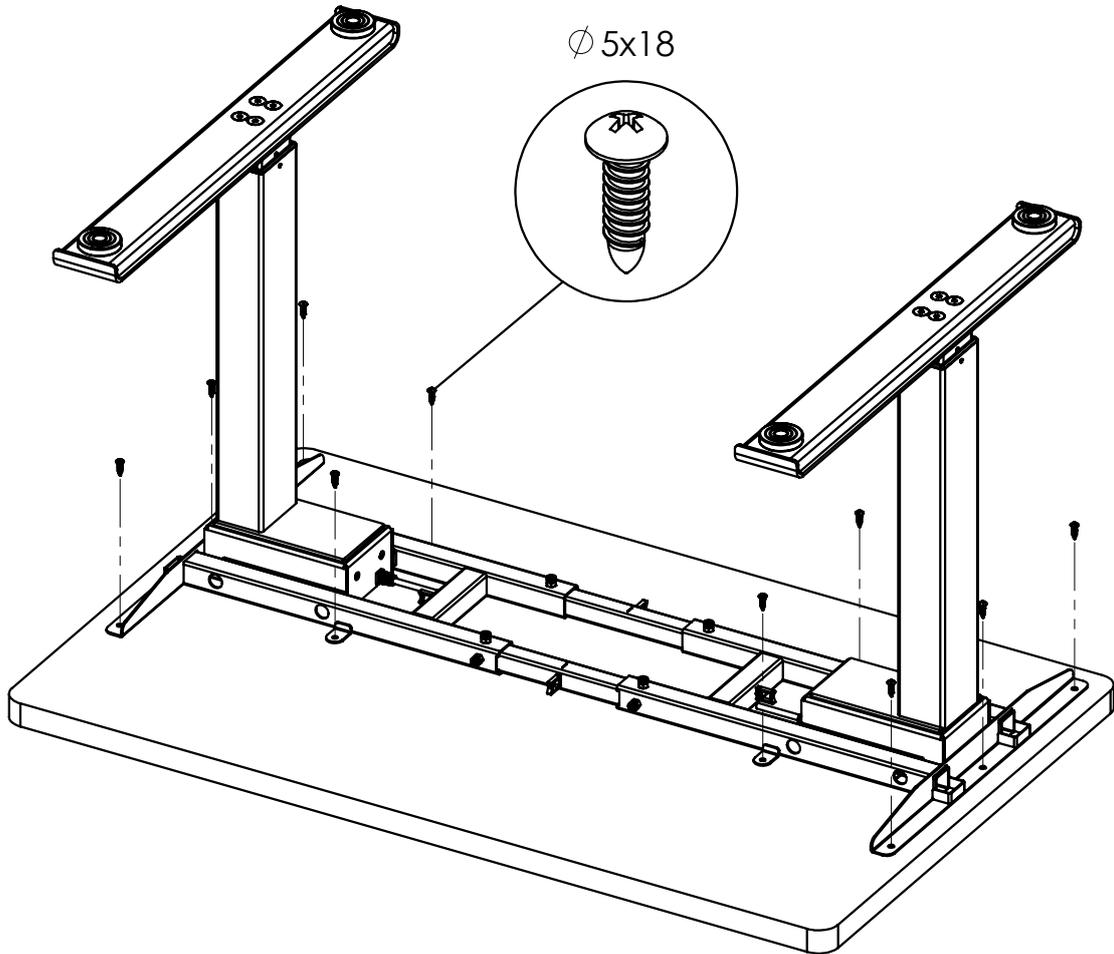
Attention : Please make sure not to pull out the bar over Max. mark.



ASSEMBLY

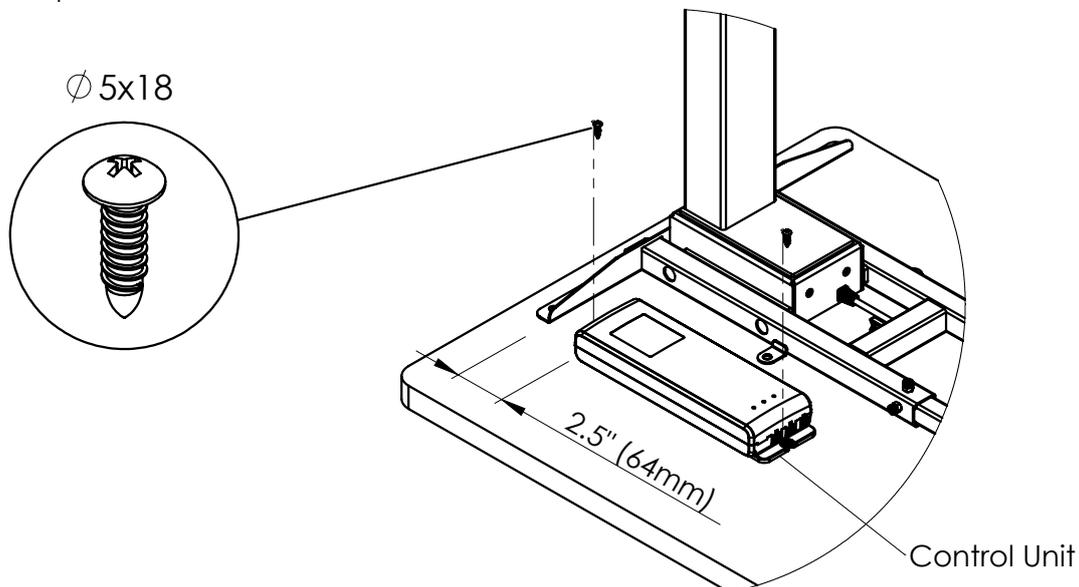
STEP 5

- Once the frame is in its final position, attach it to the work surface using the $\phi 5 \times 18$ screws (10 total required.)
- Attach the screws through the mounting tabs on the frame as well as the holes at the ends of the top supports.
 - Use a Phillips screwdriver.



STEP 6

- Attach the control unit to the tabletop where appropriate.
- The control unit may be attached to the any desired location of the tabletop. (Note that the digital keypad will be attached on the same side.)
 - Attach the control unit under the bracket using 2 pcs of $\phi 5 \times 18$ wood screws. The motor cable and keypad ports should face the center of the table, as shown.
 - Allow 2.5" (64mm) between the back of the control unit and the top support to allow room for power cord attachment.

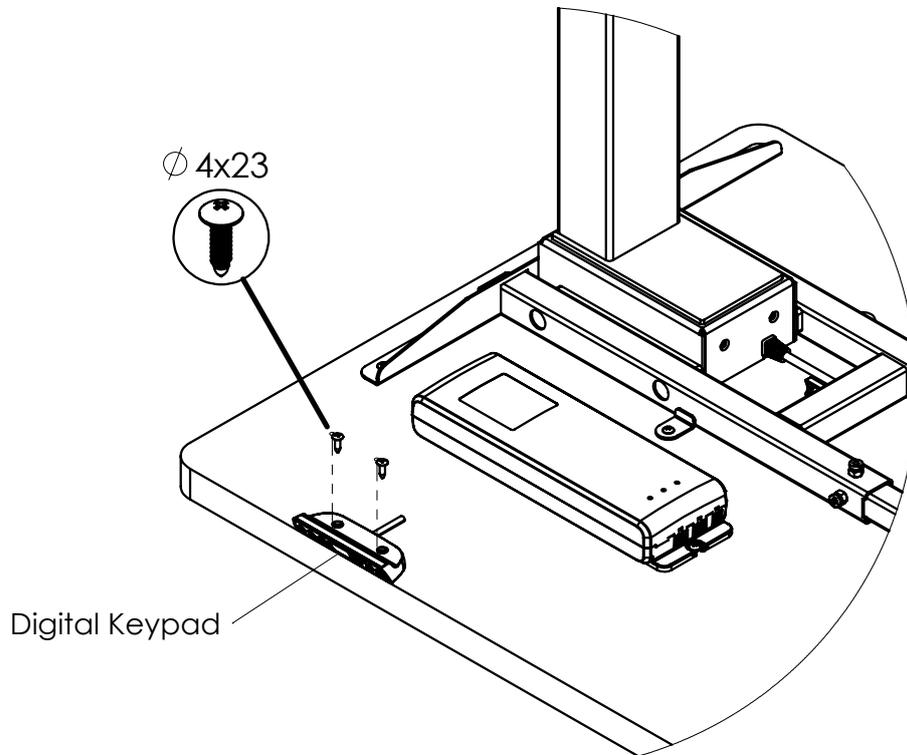


ASSEMBLY

STEP 7

Attach the digital keypad at the front edge of the work surface.

- Use the 2 pcs of ϕ 4x23 wood screws.
- Attach the keypad to the same side where the control unit is installed.

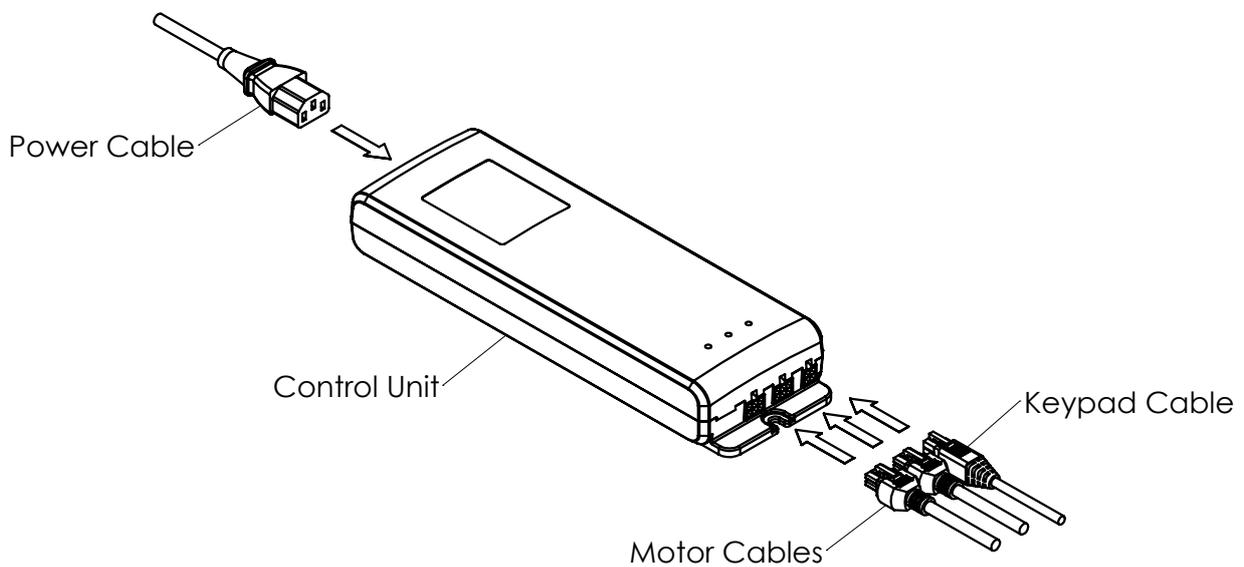


STEP 8

Make connections to the control unit.

- Connect the cable from the digital keypad.
- Connect the motor cables from the motors.
- Connect the power cord to the control unit.
- Plug the power cord into an AC outlet.

CAUTION : Do not operate the table until after "zero setting" the system. See following step.

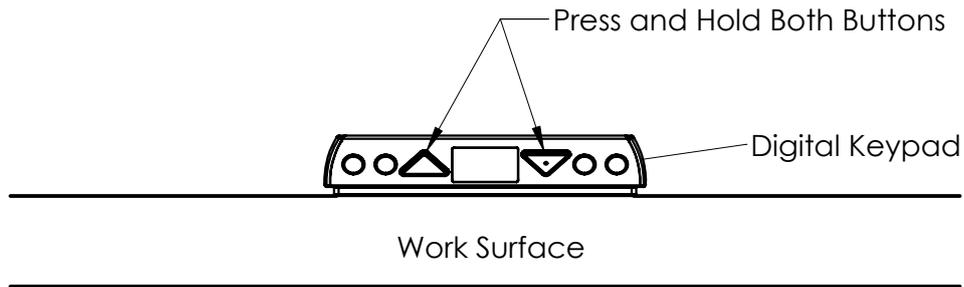


ASSEMBLY

STEP 9

“Zero set” the system before testing operation. (Note that with the table and keypad upside-down, the UP ▲ and DOWN ▼ buttons face their opposite directions.)

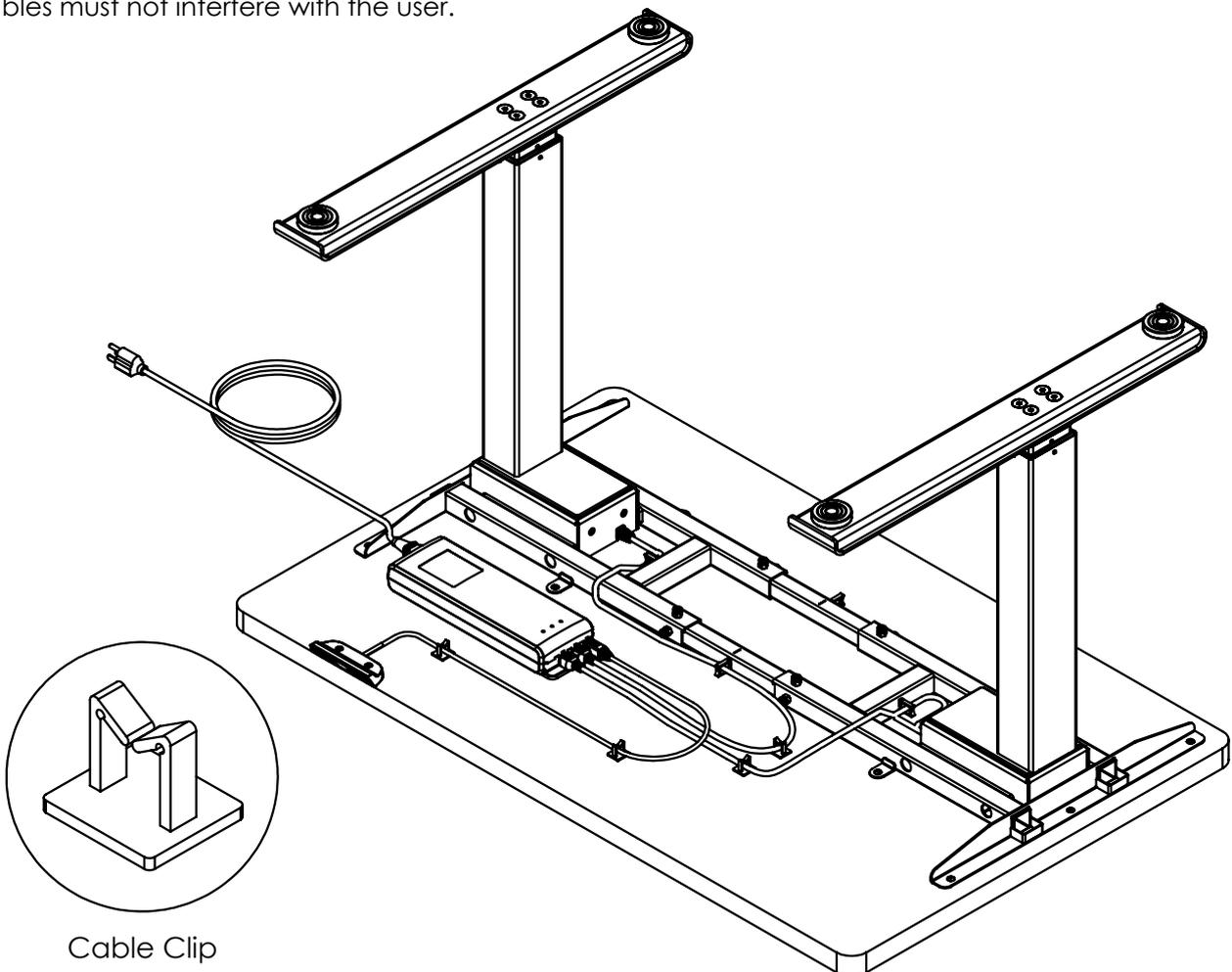
- Press and hold the UP ▲ and DOWN ▼ buttons at the same time. Continue to hold the buttons. The legs will lower until they reach their bottom point.
- Release the buttons once the system beeps. If it does not beep, continue to hold the buttons for 3 seconds after the legs reach the lowest point. The system is now “zero set.”
- If there are problems with operation, check that all cable and cord connections are secure. If problems continue, contact CDG Customer Service.



STEP 10

Use the pre-installed cable clips plus the additional ones provided to secure the cables in position.

- Cables must not interfere with table operation.
- Cables must not interfere with the user.



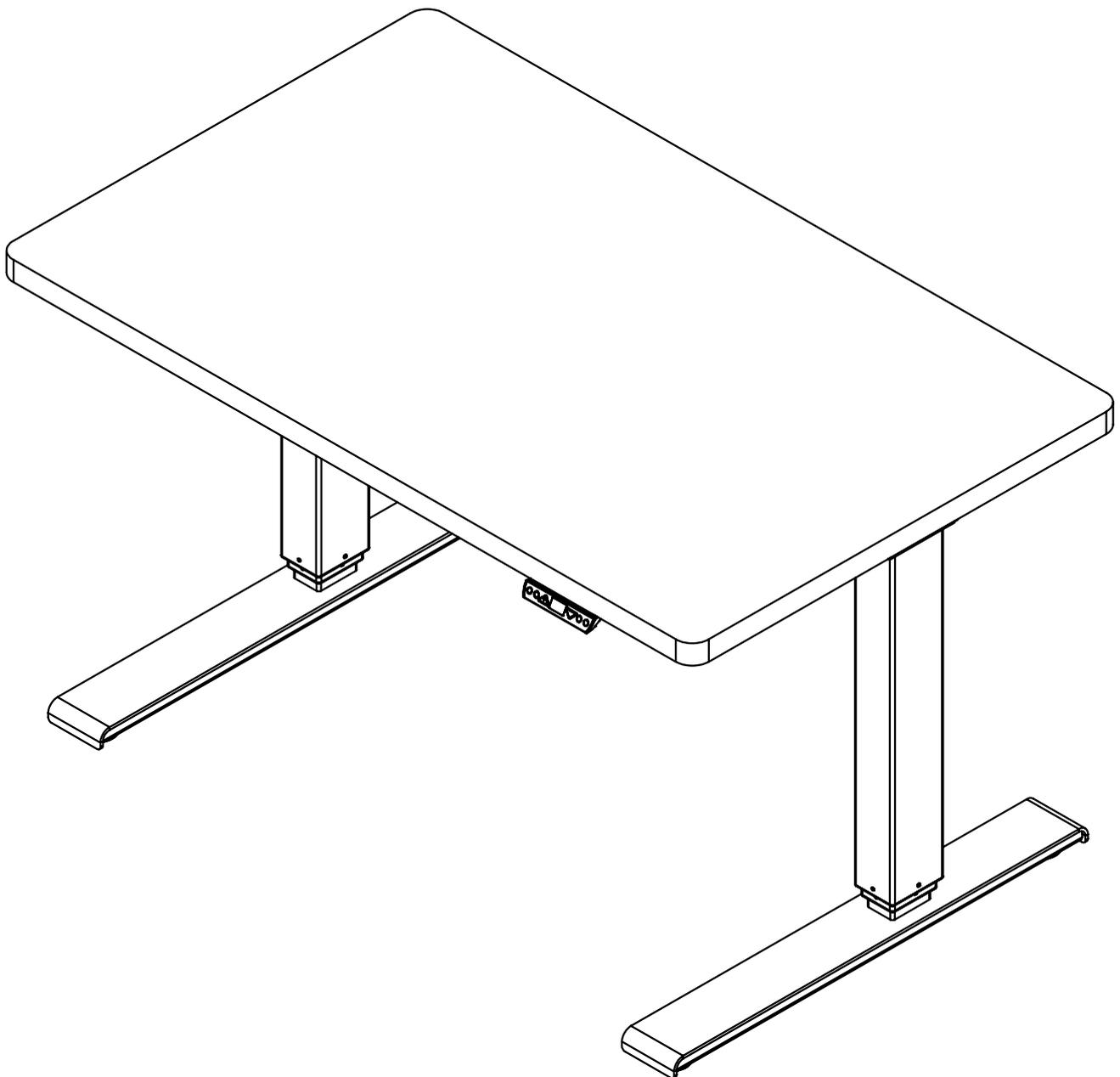
ASSEMBLY

STEP 11

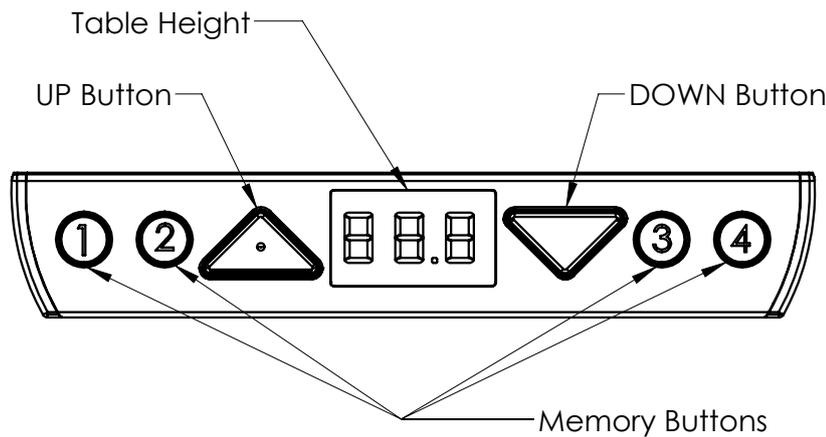
With the assistance of a helper, turn the table upright and place it in its final position.

IMPORTANT : There must be 1" (25mm) of clearance on all sides of the work surface (and other moving parts) to ensure free, unobstructed movement.

- Adjust the leveling glides on the feet to level the work surface, if necessary.
- Plug the power cord into an AC outlet.
- See the following page for operating procedures.



OPERATION



CAUTION : The “zero setting” procedure must be completed before operating the table. See Step 9 on page 8.

GENERAL OPERATION :

Move the table up or down by pressing UP ▲ or DOWN ▼ until the work surface reaches the desired height.

The table will continue to move up or down until you release the button or until the maximum or minimum height is reached.

Important : Be sure there are no obstructions to table movement along its full range of travel.

SETTING A MEMORY POSITION

The memory buttons allow you to save up to four specific positions of the work surface.

To set a memory position:

- Adjust the work surface to the position you want to save. (The display on the control pad shows the work surface height.)
- Press the UP ▲ button and one of the memory buttons at the same time for 3 to 5 seconds.
- The display will flash “P” and the number of the memory button.
- Repeat for the other memory buttons, if desired.

MOVING TO A MEMORY POSITION

- Press the desired memory button.
- The work surface will move to the preset position.

ANTI-COLLISION FEATURE SOLUTIONS

- During the height-lifting movement, when obstruction is detected from the above, the Anti-collision Feature will take effect and prevent the user from adjusting the heights any higher. After the obstruction is removed, first press DOWN ▼ to lower the height so that situation is cleared and normal operation will be resumed.
- During the height-lowering movement, when obstruction is detected from underneath, the Anti-collision Feature will take effect and prevent the user from adjusting the heights any lower. After the obstruction is removed, first press UP ▲ to lift the height so that situation is cleared and normal operation will be resumed.